



66 ▶ Loctite 242 (92-809821)

98 ▶ 2-4-C With Teflon (92-802859A1)

110 ▶ 4-stroke Outboard Oil (92-802833A1)

A – TIGHTEN NUT UNTIL IT SEATS AND THEN BACK OFF 1/4 TURN.

B – TIGHTEN NUT TO 32 LB-FT (43.4 NM.) AND THEN BACK OFF 1/4 TURN.

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		19608A14	LINK ROD	1		
2	10	823919	SCREW (1-1/2 IN.)	1		
3	12	71970	WASHER	1		
4	12	37828	WASHER	2		
5	11	826709113	NUT (.375-24)	2		
6		822397	PUCK-CO-PILOT	1		
7	3410	821772T 8	SWIVEL BRACKET ASSEMBLY	1	(BLACK)	
7	3410	821772T 9	SWIVEL BRACKET ASSEMBLY	1	(GRAY)	
8	23	821771 1	BUSHING (UPPER)	1		
9	22	74036	GREASE FITTING	3		
10	23	821777	BUSHING (LOWER)	1		
11	26	822404	SEAL	1		
12	12	19619	WASHER	1		
13	11	30499	NUT (.875-14)	1		
14	18	26811	COTTER PIN	1		
15		821799	PIVOT PIN-REVERSE LOCK	1		
16		NSS	DECAL-SERIAL OVERLAMINATE	1		
17	10	40011149	SCREW (M8 X 1.25 X 25)	1		
18		828245 1	SEAL	1		
19	12	19619	WASHER	1		
20		19614	TILT TUBE	1		
21	11	30499	NUT (.875-14)	1		
22	17	821539	PIN (TRILOBE)	1		
23	23	823507	BUSHING	2		
24	17	822480	PIVOT PIN (UPPER)	1		
25		821775 1	STRAP-TILT STOP	1		
26		821800	LINK-REVERSE LOCK (UPPER)	1		
27		821798 1	LEVER-REVERSE LOCK	1		
28	11	F1669	NUT	1		
29		826578	PIN-REVERSE LOCK	2		
30	24	F366300	SPRING-REVERSE LOCK	2		
31		821805 2	LINK-REVERSE LOCK	1		
32	12	71055	WASHER	1		
33		825181 1	ARM-REVERSE LOCK	1		
34		828986 1	REVERSE LOCK	1		
35	11	29488	NUT	2		
36		19624A 1	SEAL	1		
37	25	29619	O RING	1		
38	23	78861	SPACER	1		